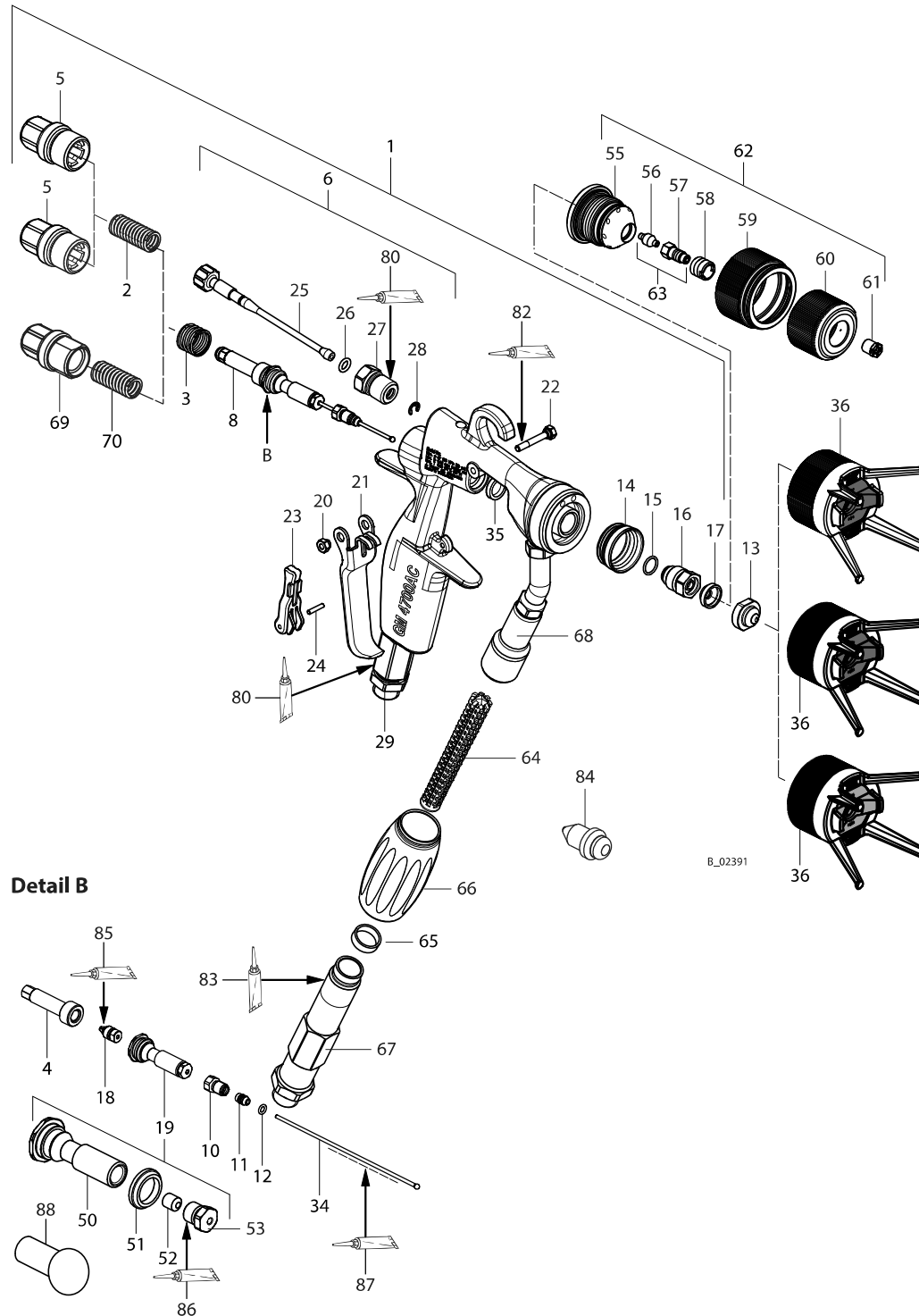


14.2 SPARE PARTS LIST GM 4700AC

Pos	K	Stk	Order no.	Designation
1		1	2313585	GM 4700AC 25 MPa NPSM1/4"
2		1	9999501	Helical spring on the product side
3		1	9999500	Helical spring on the air side
4		1	2312140	Clamping sleeve
5		1	394335	Spring cap 16 MPa; 160 bar; 2320 psi
5		1	394333	Spring cap 25 MPa; 250 bar; 3625 psi
6	◆	1	394924	Air tappet, complete
8	◆	1	2311320	Valve rod unit, complete
10		1	394327	Sealing screw
11	★ ◆	1	394328	Sealing collar
11	◆ ●	1	2324747	Sealing collar UHMW-PE, complete (including pos. 12)
12	★ ◆	1	9971445	O-ring
13	◆ ●	1	379xxx	AC nozzle (see Chapter 13.4)
13	◆ ●	1	321xxx	AC nozzle plus (see Chapter 13.5)
14	★ ◆	1	394339	Sealing ring
15	★ ◆	1	9974245	O-ring
16	★ ◆	1	394922	Valve housing, complete
17	★ ◆	1	394338	Nozzle seal
18		1	2312149	Collet chuck
19		1	394257	Valve tappet, complete
20		1	394318	Nut
21		1	394601	Trigger
22		1	394319	Screw
23		1	394334	Safety clip
24		1	9935088	Parallel pin
25		1	394313	Air tappet
26	★ ◆	1	9974243	O-ring
27		1	394303	Mounting bracket
28	★ ◆	1	9921906	Lock washer
29		1	2324766	Air swivel, complete
34	★ ◆	1	394920	Valve rod, complete
35	★ ◆	1	394323	Rod seal
36	◆ ●	1	2313494	Air cap LV plus (red)
36	◆ ●	1	2313497	Air cap HV plus (blue)
36	◆ ●	1	2313498	Air cap LA plus (bronze)
50		1	394309	Valve tappet
51	★ ◆	1	179338	Air valve seal
52	★ ◆	1	179395	Seal
53	★ ◆	1	394322	Cap
55	●	1	394336	Nozzle body
56	◆ ●	1	128327	Sealing fitting
57	◆ ●	1	132516	Nozzle screw joint, complete
58	●	1	132351	Nozzle screwed connection holder
59	●	1	394308	Union nut
60	●	1	394337	Nozzle nut
61	◆ ●	1	132...	Nozzle insert R (various dimensions see Chapter 13.1.1)
62	●	1	394180	Round jet nozzle attachment (see Chapter 13.1.)
63	◆ ●	1	132922	Nozzle screw joint, complete

◆ = Wearing part

★ = Included in service set

● = Not part of the standard equipment but available as a special accessory

Pos	K	Stk	Order no.	Designation
64	◆	1	--	Filter insert, yellow (middle), 100 mesh per inch*
	◆ ●	1	2315723	*Filter insert, red (fine), 200 mesh per inch, 10 pieces
	◆ ●	1	2315724	*Filter insert, blue (middle), 150 mesh per inch, 10 pieces
	◆ ●	1	2315725	*Filter insert, yellow (middle), 100 mesh per inch, 10 pieces
	◆ ●	1	2315726	*Filter insert, white (coarse), 50 mesh per inch, 10 pieces
	◆ ●	1	2315729	*Filter insert, green (coarse), 30 mesh per inch, 10 pieces
65	★ ◆	1	128389	Seal
66	◆	1	2311491	Turning handle
67		1	2320016	Filter housing, complete
68		1	2320114	Filter connection GM 4700AC, complete
69	●	1	2352651	Spring cap 35 MPa; 350 bar; 5076 psi
70	★ ●	1	--	Pressure spring for spring cap 35 MPa; 350 bar; 5076 psi
	●	1	394941	Service set GM 4600/4700AC

◆ = Wearing part

★ = Included in service set

● = Not part of the standard equipment but available as a special accessory

14.2.1 ASSEMBLY AIDS GM 4700AC AND GM 4700AC-H

Pos	K	Bestellnr.	Designation
80	●	9992831	Loctite ® 542
81	●	9992833	Loctite ® 638 green
82	●	9992590	Loctite ® 222
83	●	9992609	Anti-seize paste
84	★ ●	394342	Tool valve rod seal
85	●		Molykote ® DX grease
86	●	9992528	Loctite ® 270
87	●	9992698	Vaseline white, PHHV II
88	●	179989	Tool air valve seal

★ = Included in service set

● = Not part of the standard equipment but available as a special accessory